“Experience and quality aren’t expensive…they’re priceless!”

Providing Cavalry and Artillery GOODS & SERVICE
For the Re-enactor and the Historic Minded

Museum Appraising ● Movie & Prop Consultation
Living Historian ● Cavalry Competition & Re-enactment Advisor

Douglas Ray Kidd
1158 Apple Blossom Lane
Springdale, Arkansas 72762
(479) 361-2642

Visit our web site at
www.borderstatesleatherworks.com

2011 CATALOG
Introducing.........................BORDER STATES LEATHERWORKS & Doug Kidd, Saddler

I have worked with leather and hand tooling since 1965. One of my ancestors was a boot wright and saddle maker in Cane Hill, Arkansas back in the mid 1800’s till the turn of the century.

When I started reenacting 31 years ago I saw a need for durable equipment. I tried bargain priced goods and soon found they did not hold up. I began to make some of my own equipment, people liked it, and that was the beginning of my business. As a cavalry reenactor and living historian I not only make the goods but also use them. I know from field experience what actually works and what does not.

Having spent much time in Lancaster, PA, I visited many of their harness shops. I learned a lot from the Amish about handwork and different types of leather; where to use what grade and type of leather and how to finish a product correctly. Where better to learn that from people who still use harness and tack 365 days a year.

I make my products one at a time and I am proud to show and sell them. Quality speaks for itself. I try to run my business by the “Good Book” and this motto: “Do unto others, as you would have them do unto you.” Needless to say, satisfaction guaranteed with each and every product I make...Doug Kidd

EXPERIENCE COUNTS

I have 45 years of leather working experience, 29 years exclusively on military reproduction equipment. I have a large collection of over 3000 pieces of original cavalry and infantry equipment dating from the Revolutionary War through WWII to take patterns from and see the style and method of manufacture. Only by “hands on” experience can one reproduce a truly fine piece of work. Not by just looking at a picture, or guessing how it should be. “Close enough for government work” won’t cut it on the field.

Some of my clients are Petersburg National Battlefield, Fort Sam Houston, Oklahoma Historical Society, Fort Larned, Fort Riley, Fort Leavenworth Museum, Fort Tejon State Historic Park, Arlington National Cemetery at Ft. Meyer, Fort Carson Mtd Color Guard, 1st Cavalry Museum, Fort Bliss, and Old Washington Historic State Park.

**PRICES SUBJECT TO CHANGE WITHOUT NOTICE**

OFFICE HOURS: 7:30 A.M. TO 5:30 P.M.  MONDAY - FRIDAY

When we are out of the shop we leave the answering machine on. Please leave a message and I'll get back to you as soon as possible.

Please don’t wait until the last minute to place your order. In stock items may be shipped same day as payment received. Allow 4 to 8 weeks for items not in stock. We take pride in our craftsmanship and this takes time.

PAYMENT METHODS We accept Visa, MasterCard and Discover. You may also pay by cashier’s check or bank draft. Make payments to: BORDER STATES LEATHERWORKS

SHIPPING CHARGES –$15, large order $20, saddle order $35

RETURN POLICY

Return items within 15 days that do not meet your standards or satisfaction for full refund (excluding shipping).

REPAIRS & CUSTOM WORK

I do restoration work to original leather goods (saddles, equipment, etc.) Special reproductions and custom items can be made to your pattern or need. Send pattern or picture for price quote.

BUY, SELL & TRADE USED EQUIPMENT

Contact me if you want to sell, or send a list of your needs. I also trade and buy original weapons in fireable condition, parts, original equipment, leather goods, uniforms, and medical equipment. I am interested in obtaining original sabres usable for reenacting.

Due to the fact that I cannot oversee the correct use and care of my equipment, I cannot be held responsible for injury or damage due to misuse of my product.

“A man’s true wealth is measured not in material wealth or gains, but by the number of his friends.” Our true advertisement is a personal recommendation by our friends. Thanks. Doug Kidd
FOR YOUR HORSE’S COMFORT...

My Horse is my best buddy and I’m sure you feel the same way about yours. How would you like to wear boots 2 sizes too small all day and keep a right attitude? If your horse’s bit is too narrow or the saddletree does not fit properly he feels the same. Added blankets are not the answer for an ill-fitting tree. I have spent many years perfecting my replica tree to fit a horse of 950 lbs + with a rounder back and a lower wither. A 1904 tree can cause a sore back and many other horse problems. This wider tree is the standard for my saddles but I also offer a narrow tree. Custom tree fitting is also available.

****LEATHER OPTIONS****

Most of our standard products are made from either harness or black one side, hot-dipped leather. For those of you interested we offer the following leather options upon request:

1. HOT DIPPED LEATHER-BLACK ON ONE SIDE ONLY - This is hot dipped, not drum stuffed, with a hot mixture of 1/3 oil, 2/3 pure tallow as described in the ordinance memorandum. Same strength and quality as harness but lighter weight. Add 10% to price of saddles.

2. HARNESS LEATHER - Drum stuffed, black on both sides, vat dyed.

3. FINE DOMESTIC TANNED SKIRTING DYED BLACK - Dyed with vinegar, iron filing and logwood formula in our shop, stuffed by hand with oil and tallow. Many extra hours will be required to accomplish this process. Call for quote.

Note: This process does not produce a leather as strong as factory stuffed. The 1 year guarantee does not apply to this option.

We also offer handsewn items. Most products are machine sewn at 8 stitches per inch. Products will be hand sewn with linen “kit” blackened thread for an extra charge. CALL FOR QUOTE.

Please use “safety sense” when buying horse equipment. Untreated “dry” oak-tanned leather is not suitable for the stress of saddle straps, etc. I recommend harness leather for the straps bearing the most stress while bridle leather is needed in other places. DO NOT USE LATIGO. It is too soft and stretches out of shape. Don’t bet your life and limb on saving a couple of dollars.

LEATHER CARE - Please call before using oils or other leather care products on special order leather items or options.

SIX CORD LINEN THREAD AND CORRECT IRON HARDWARE USED ON OUR CIVIL WAR WAR EQUIPMENT!

USE A SURCINGLE! - For safety’s sake, military saddles require use of a surcingle. These were issued up until 1943. A surcingle could save your life.

Illustrations #1 through #10 courtesy of THE HORSE SOLDIER, 1776-1943, Volumes II and III, by Randy Steffan.
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Equipment available in black, russet or dark brown.

OUR STANDARD PRODUCTS MADE OF HARNESS OR BLACK ONE SIDE ONLY LEATHER ARE GUARANTEED. IF ANYTHING YOU BUY DOES NOT HOLD UP AS YOU FEEL IT SHOULD, OR BREAKS IN NORMAL USE, WE WILL FIX IT OR REPLACE IT FREE OF CHARGE IN THE FIRST YEAR. WE HAVE CUSTOMERS STILL USING OUR SADDLES THAT HAVE BEEN IN THE OVER 24 YEARS AND ARE STILL GOING STRONG.
EARLY 1800'S WESTERN
SADDLES AND GEAR

DROVER SADDLE - Early skeleton rigged. A-fork with straight back cantle. Rawhide covered tree. Seat 1/2 leather, 1/2 open. Lining on seat and side fenders, 3” wide stirrup leathers. Large tapered brass rings on down rigging. Double girthed. USA made tree with quarter horse bars. Tree is our hybrid design patterned after original trees and examples of early saddle maker’s trade. Western saddle sizes 14 to 18. Basic Skeleton Rigged EW001................................. $1,295

DROVER FULL RIGGED SADDLE - Under skirts and wool underbars (same specs as above) EW008 ............... $1,595

Extras available: Tooling, Brass bound oak stirrups, Brass cantle molding or brass conchos. Call for quote on extras.

full rigged

Both skeleton and full rigged saddles have rawhide exposed front horn area and cantle rear. ......................... $1795.

Leather covered horn, Cheyenne roll covered pommel and cantle available.

COLOR MATCHED ACCESSORIES

Brass hardware used on Early Western equipment unless otherwise requested. Black, russet and brown leather available.

Early Style Headstall - EW015 ....................... $75.00
Early Style Reins - EW016.......................... $50.00

Double Pommel Holsters
With flaps EW018........................................ $125.00
Without flaps EW017.............................. $115.00

Early Western Halter EW019.......................... $65.00
Early Western Lead Line EW020.................... $35.00
Early Western Crupper EW021....................... $55.00

Early Western Saddlebags - Large, round bottom, square-flapped bags. Laced together center strap.
EW022 .................................................... $155.00

Early Western Hair-on Saddlebags EW023... $250.00

Early Western Breast Strap - Brass ring in center.
EW030................................................... $70.00

Early Western Pistol Belt For 45 Long Colt
With brass buckle. EW038 ......................... $95.00

Early Western Colt Single-action Holster
With tooling (San Antonio) EW039 ................. $70.00

Early Western Open Holster
Black - EW024 ........................................ $45.00
Russet - EW025 .................................... $45.00

With embossed Texas Star EW026 .................. $50.00

Early Western Rifle Scabbard - Specify type of weapon. Black - EW027 ................................ $130.00
Russet - EW028 ..................................... $130.00

Any type western period equipment available. Send a sketch, description or design and we’ll send you a quote.

Pommel Bag Holster or Cantina - Consists of a pair of saddle bag-like pouches with either one holster under the main cover flap or one on each side. Made to fit over the saddle horn. EW045......................................................... $195.00
Early English Dragoon Style Saddle
English saddle design acceptable for use from French & Indian War up through the 1830’s. Carefully followed from known examples of period construction, design and techniques. Raw hide covered tree, hand forged hardware. Hand quilted and stuffed under padding. Skirts are handsewn. Saddle’s current design achieved by help from my friends at the Colonial Williamsburg saddle shop.
ES001........................................................$1,500.00

Rev. War Carbine Bucket
Round bucket, not flat, to fit larger barreled weapons. ES003......................................................$75.00

Pillion-Crupper Assembly
Used to carry portmanteau on the horse’s croup. Metal brackets installed to keep straps in place. Adjustable center strap. Two valise straps in place.
ES002.................................................................$175.00

Pre-Rev War Saddlebags
Two piece construction pr side. Sewn and folded as originals. Specify type of saddle to be used so joining straps can be adjusted to your need.
ES004..............................................................$200.00
1847 - 1859 DRAGOON EQUIPMENT
Correct brass horseshoe buckles with tapered edge cast from our molds used on all dragoon equipment

1847 GRIMSLY SADDLE - Enlisted man’s double skirted Grimsley saddle, hair padding in seat, correct polished brass stirrups, brass over pommel and cantle. Rawhide covered wooden tree with quarter horse bars. Hand-forged stirrup hangers, staples and iron rings. Tree is a true 14” size as per original. Complete with wool girth, coat straps, valise straps, and period repro brass beveled-edge horseshoe buckles. The Grimsley saddle was still used by officers on both sides during the Civil War. D001........................................ $1,395.00

Dragoon Breast Strap- Black with brass heart, side bars curved to fit horse’s chest D019...................... $75.00
Grimsley Horseshoe Pouch - Two pouches per saddle. D013..Priced each $45.00
Dragoon Halter - Black hardware, horseshoe buckle on top strap, with standing loops for watering bit toggles. D002..................$70.00
Dragoon Lead Strap - 1 1/4” wide, with horseshoe buckle. D003..... $35.00

Dragoon Headstall - Brass horseshoe buckles.D006. $75.00
Halter joining strap available for additional $5
Rosettes - Pair enlisted man’s stars D007.............. $15.00
Dragoon Reins - Or Early Officer’s. Sewn in center with brass horseshoe buckles at ends. D008............ $45.00
Dragoon Link Strap - Correct snap hook, horseshoe buckle, tapered edge. D011.......................... $35.00
Dragoon Model Crupper - D004 ....................... $60.00
Blue Surlinge - Brass horseshoe buckles, 1 1/4” billet, 3 1/2” wool webbing. D005........... $75.00
Grimsley Stirrup Straps - D020........................ $75.00
Grimsley Stirrups - Polished brass. D016............ $85.00
Grimsley Stirrups -Wide - Brass D017............ $95.00
Grimsley Girth - Blue wool. D009 ..................... $60.00

Carbine Bucket - 1847 type with strap to secure stock at top of comb to front of saddle. D012..........................$55.00
SAFETY NOTE: DANGER - DO NOT, WHILE MOUNTED ON HORSE, ATTACH CARBINE SNAP HOOK TO WEAPON THAT IS SECURED AND STRAPPED TO THE BUCKET!

Enlisted Model Single Holster with Pouch - 1840 up to Civil War. Dragoon trooper pommel holster with pouch for curry comb on opposite side. Holster has cartridge pouch under flap and leather plug bottom. Will fit 1849 Walkers, 1st, 2nd, 3rd model Colts, Dragoons and 1860 Army. State type of pistol used. CWOF004..........................$150.00

DRAGOON BITS
After many years of research along with trial and error, I have perfected the old method of brass bit sheathing on an iron forged bit. The dragoon bits can be made with custom port width and height.

1840’s Dragoon Bit - Hand applied brass faced bit as on originals. Handcrafted in our shop.D030..........................$275.00
1850’s Dragoon Bit - Handmade. Brass sheathed with snaffle rings, custom port. D022 .................. $200.00
Double Rein Type - Stainless steel with snaffle rings. D025................................................................. $150.00

PERSONAL DRAGOON ITEMS

White Buff Leather Sword Belt-Model 1841-Shoulder cross strap, sabre hangers, correct brass hardware. Hand-sewn, no rivets. D015.......................... $115.00
Dragoon Buckle - Correct US brass oval. D018..... $17.50
White Buff Carbine Sling - Correct brass buckle and tip. D019.................................................. $75.00
Carbine Snap Swivel Hook - Repro, with link between swivel and roller. CW082............................... $28.00
CONFEDERATE STATES OF AMERICA
ISSUE EQUIPAGES

All Confederate equipment available in russet, black, or dark brown.

RICHMOND ARSENAL
1ST MODEL PATENT JENIFER
1862-63 ENGLISH RIGGED

We are proud to present the first model Jenifer. The skirt pattern was graciously provided by Mr. John Ashworth from his original saddle. Placement of rings, staples and screws are positioned as per the original saddle. Handmade wire foot staples are driven into the front of the pommel. Clipped corner slot plates are applied with iron nails. CS front shield. Iron rings with round staples front and rear. Single billet girth straps with under guard. Handmade wooden stirrups. Six coat straps. Rawhide covered wooden tree with quarter horse spread. Custom fitted trees also available. Natural colored canvas webbing girth is 3 inches wide. This saddle should always be ridden with a surcingle which is sold separately.

CS001..........................................................$945.00

1st MODEL RICHMOND ARSENAL
JENIFER SADDLE OF 1862-63
QUARTER STRAP RIGGED

Black leather stirrup straps and quarter-straps. Russet abbreviated skirts, fenders, and stirrup covers. Clipped corner slot plates, iron rings with round staples front and rear. Handmade foot staples and handmade stirrups. Comes with 6 coat straps and canvas web 1859 style girth. Same tree as PATENT model saddle. Should be ridden with surcingle that is sold separately.

CS002..................................................................$975.00

All Confederate equipment available in russet, black or dark brown.

1863 MODEL JENIFER

Believed to be new model Jenifer. Differs from patent model. Rounded, thicker and less refined pommel. Copied from Gettysburg Jenifer. Russet, single billet English rigging, open wooden stirrups and coat straps. Hand made front footman staples driven into saddle. Clipped corner slot plates, CS shield, front and rear rings. Girth included.. CS008.....$895.00

ROBERT E. LEE’S OFFICER SADDLE

We are proud to present our reproduction of known Lee saddle. Brass bound pommel and cantle. Elaborately stitched padded seat following the pattern and design from Lee’s saddle in the collection of the Museum of the Confederacy. Hooded stirrups.

CS009..............................................................$1,595.00
“TEXAS” TREE SADDLES USED BY C.S. FORCES

We can make any style and skirt configuration from your drawing or photo, etc. These are only a small example of the many styles.

Round Skirt Option

Gen. Joseph E. Johnston “Texas” Saddle - Attributed to Rice & Childress, San Antonio, TX. We chose this variant to put in the catalog but will customize one to your specifications. Light brown color, open stirrups. Sling girth with tie off billets on both sides. Tooling extra. CS004.................................$975

Atlanta Arsenal-made Texas Saddle c. 1864 - Rendition based upon arsenal records of the Army of the Tennessee saddle. Skeleton rigged with quarter straps, sling girth, tie off billets, open stirrups and webbed cinch. Rings and staples front and back. CS006.........................................$750

CONFEDERATE JENIFER ARTILLERY DRIVERS SADDLE

Patent model rawhide covered wooden tree, federal type long skirt, front and rear staples, open wood stirrups and single billit girth system. With a 3” web girth. CS015.........................$795

“Apple Horn (Gourd Horn) Early Texas Saddle – This type of saddle was made prior to the war with Mexico 1846-1847. Known style and rigging from Plum and Walker of Austin, TX. Canvas web or string girth, open stirrups. Rigging held by large and small head brass nails. CS003 .................................$895

CONFEDERATE VALISES

C.S. OFFICER’S VALISE - Copied from an original loaned to us from the collection of Joyce Henry. This valise follows the lines of the Jenifer patent valise. It is curved to fit around the cantle and is center opening. Wooden, leather covered ends. Assembled as the original. CS100 ..........................................................$195.00

C.S. Enlisted Valise - Leather body. Ends are wooden covered in painted canvas. Three strap closure. CS110 ..............................................................$90.00
CONFEDERATE EQUIPAGES
CONFEDERATE EQUIPMENT IS MADE WITH PERIOD BLACK HARDWARE. BRASS HARDWARE IS AVAILABLE UPON REQUEST. COLOR CHOICES - BLACK, RUSSET, OR DARK BROWN.

C. S. MANUFACTURED AND ISSUE BITS . FINE EXAMPLES OF BITS DUG AND FROM COLLECTIONS

Clarksville “Troopers” Bit
CS022 ..................................... $75.00

Western “Troopers” Bit
Loose ring bit, long shank. Similar to Clarksville bit but with bottom reinforcement bar. Note: Trooper bits excavated from western sites often have lower crossbar to stabilize the bottom of the bit shanks. CS023 .............. $85.00

Leather Curb Strap
With black horseshoe buckle. CS024 ............... $15.00

C. S. Headstall - Six buckle bridle. Black iron horseshoe buckles and leather standing loops. CS065 .............. $75.00

C. S. Officer Reins - Leather with black iron horseshoe buckles. CS068 ..................................... $45.00

FIVE RING Halter - CS version of federal halter made with 1 1/4” leather. Rings instead of halter squares, no halter bolt at throat strap. Issued from 1861 to late 1862. Also officer issue. CS050 ................................................................. $70.00

C. S. Arsenal made from late 1863 onward. Bit is easily removed by means of straps at bottom. CS052 … $95.00

Bit sold extra.

C. S. Manufactured and Issue Bits - Fine Examples of Bits Dug and from Collections

Civilian Breast Strap - Black enter ring, straight side bars, horseshoe buckles or roller buckles on top branch. Black, brown or russet. Brass hardware available. CS030 ......................... $65.00

HEMP Lead Line - Four strand hemp lead with whipped end and spliced eye. 3/4” x 7”. Nice, sturdy lead.
CS062 ........................................ $30.00
CS062B - 1/2” x 7” ................................ $30.00

Lead Strap - 1” wide leather lead with black buckle. CS060 ..................................................... $35.00

C. S. Surcingle - Natural cotton webbing, 3” wide. Black or russet leather. CS040 ........................................ $65.00

C. S. Red Surcingle – English wool webbing 3” Wide. CS040b ........................................ $75.00

C. S. Girth - Natural cotton webbing, 4” wide. D-ring and 1 3/8” top buckle, 2” bottom buckle. CS041 .................................. $65.00

C. S. Red English Girth – Wool webbing, 3” wide. CS041b .................................................... $70.00

C. S. Sling Girth - Made of 3” webbing with rings attached to both ends for tie off girth. CS043 ................................ $45.00

C. S. Crupper - Seed filled dock. Black or russet. Black wire roller buckles or iron horseshoe buckles. CS042 ......................................................... $55.00

Civilian 2 Strap Leather Belt – Great belt for your CS or civilian impression. CS090 ......................... $55.00

Civilian Type Saddle Bags - Large bag, Y-strap closure, single pocket. Styled after originals in Manassas Archives. Held on saddle by strap running along inside of cantle seat.
Leather Bag CS057 .................. $200.00
Leather with hair-on front cover - CS058 ....................... $275.00

SINGLE RING Halter - Single buckle, one ring, 1 1/4” leather. 1863 onward. CS051 ................................................. $55.00

Civilian Breast Strap - Black enter ring, straight side bars, horseshoe buckles or roller buckles on top branch. Black, brown or russet. Brass hardware available. CS030 ................. $65.00

HEMP Lead Line - Four strand hemp lead with whipped end and spliced eye. 3/4” x 7”. Nice, sturdy lead.
CS062 ........................................ $30.00
CS062B - 1/2” x 7” ................................ $30.00

Lead Strap - 1” wide leather lead with black buckle. CS060 ..................................................... $35.00

C. S. Surcingle - Natural cotton webbing, 3” wide. Black or russet leather. CS040 ........................................ $65.00

C. S. Red Surcingle – English wool webbing 3” Wide. CS040b ........................................ $75.00

C. S. Girth - Natural cotton webbing, 4” wide. D-ring and 1 3/8” top buckle, 2” bottom buckle. CS041 .................................. $65.00

C. S. Red English Girth – Wool webbing, 3” wide. CS041b .................................................... $70.00

C. S. Sling Girth - Made of 3” webbing with rings attached to both ends for tie off girth. CS043 ................................ $45.00

C. S. Crupper - Seed filled dock. Black or russet. Black wire roller buckles or iron horseshoe buckles. CS042 ......................................................... $55.00

Civilian 2 Strap Leather Belt – Great belt for your CS or civilian impression. CS090 ......................... $55.00

Civilian Type Saddle Bags - Large bag, Y-strap closure, single pocket. Styled after originals in Manassas Archives. Held on saddle by strap running along inside of cantle seat.
Leather Bag CS057 .................. $200.00
Leather with hair-on front cover - CS058 ....................... $275.00

SINGLE RING Halter - Single buckle, one ring, 1 1/4” leather. 1863 onward. CS051 ................................................. $55.00
CIVIL WAR OFFICER SADDLE AND EQUIPMENT

**Officer’s Model Double Holster with Brass Caps.** Made from a pattern in the Smithsonian Institute. These holsters can be made to fit 1849 Walkers; 1st, 2nd and 3rd model Colts, Dragoons and 1860 Army. The holsters have brass bottom caps, a cartridge pouch under each flap and are made to fit over the pommel of your saddle. They come complete with straps to secure them to the breast strap, and will last for many years. *State type of pistol used.*

CWOF001 with brass caps............. $185.00
CWOF002 without brass caps ..... $160.00

**OFFICER BREAST STRAPS**

Infantry Officer Breast Strap - Blue panels on black leather trimmed side bars. Brass heart or federal shield in center. Copied from original at Frontier Army Museum at Fort Leavenworth. CWOF050 .......................... $120.00

Dragoon Officer Breast Strap - Orange panels on black leather trimmed side bars. Brass heart or cross sabres in center. CWOF051........................... $120.00

Calvary Officer Breast Strap - Yellow panel on black leather trimmed side bars. Brass buckles. Brass heart or crossed sabres on leather heart. CWOF026. ...................... $120.00

**LEATHER VALISES**

Canvas lined soft leather. 3 Strap closure w/brass buckles. CWOF023 plain.......................... $100.00
CWOF024 with German Silver Eagles on ends.... $130.00
CWOF124 colored flap and welting depicting branch of service...................................... $125.00

**OFFICER EQUIPMENT**

Headstall – Yellow, blue or red trim on brow band, brass horseshoe buckles. CWOF021........................... $90.00

Saddle Bags - 1859 style with yellow, blue or red trim flap welting. Brass horseshoe buckles CWOF027.......................... $175.00

Custom Made Schabraques
*(Officer Saddle Housing)*

*Blue wool swallow tail officer pads. Heavy felt pad lined with canvas and covered with wool. Edged with leather trim. Gold trim, eagles, and stars depending on rank.*

*Call for quote.*

**1859 – 1880’S**

**MCCLELLAN OFFICER’S SADDLE**

My good friend Doug Locke, D.V.M., loaned me General John Wilson Sprague’s personal saddle from his collection to use as a guide to reproduce this officer’s McClellan saddle. I am excited to be able to offer a reproduction of this historic, battle-ridden officer quality saddle. Also, I can reproduce the officer grade headstall, breast strap, and leather valise included with General Sprague’s saddle collection.

This saddle is covered in black “fair” leather, has brass moldings over pommel and cantle, and a padded seat. Pigskin is used on the seat and fancy stitched same as the original. It is a copy of those used by many generals during the war and after.

Hair padding under the leather seat, English or 1859 girth rigging, coat straps, iron hardware, covered stirrups, skirts, fenders and girth. Wooden saddle tree covered in rawhide. CWOF009 - 3 Stirrups........................................ $1,395.00
CWOF010 - 4 1/2” Stirrups .......................... $1,420.00

**OFFICER’S PERSONAL EQUIPMENT**

SABRE BELT - Officer’s Fancy Stitched - Heavy leather with interwoven white stitching, polished brass hardware, silver wreath buckle, cross strap and sabre hangers.

CWOF005.................................................. $140.00

SABRE BELT - General’s Quality - Soft patent folded leather, black or dark brown, with interwoven white stitching. Polished brass hardware, silver wreath buckle, cross strap and sabre hangers. A very elaborate belt. CWOF006.......................... $160.00

**Officer’s Eagle Head Spurs** - Private purchase type brass spurs. CWOF008........................................ $50.00

Padded Removable Officer Seat - Leather seat made to fit your saddle. CWOF025.......................... $125.00

7
1859-1870 UNION ISSUE EQUIPMENT
All Correct Iron Hardware Used on Our Civil War Equipment
Six Cord Waxed Linen Thread and Blackened Wax “Kit” Used (not nylon)

1859 ENLISTED MAN’S MCCLELLAN SADDLE
Saddle comes with 6 coat straps, girth, fenders, stirrup leathers and hooded stirrups.
Wooden tree covered with rawhide. Steel stirrup hangers, correct steel rings & staples, new brass plates and shield. Correct iron hardware used throughout. Quarter strap assembly is sewn, not riveted. The only rivets used on the body of the saddle are to hold the quarter strap to the tree as were the originals. Our standard stirrup is 3”, 4 1/2” stirrups are available for an extra $25. Our standard saddle comes with toe guards on the stirrups and a spade D-ring in the quarter strap assembly. We will omit toe guards and use a non-spade D-ring upon request. Only the best harness leather is used on our standard production saddles. Other leather options available.

Standard Harness Leather - Machine Sewn - CW001 ...........$895.00
Black One Side Only - Machine Sewn - CW002........................$995.00
Black One Side Only - Hand Sewn - CW003...........................$1,350.00
Hand Stuffed, Antique Dye Formula-Hand Sewn-CW004....$1,395.00

SADDLE EQUIPAGES

1859 Headstall (bridle) - Six buckle type, black iron buckles. CW037..............................................$75.00
Rosettes - US - Pair. CW038..................................................$15.00
Reins - Enlisted - Sewn in center, made to be sewn onto bit rings. CW039..............................................$30.00
Reins - Officer - CW iron buckles on both ends, sewn in center as were originals. CW040.................................$45.00
Halter 1847-1872 - Good sturdy halter. Correct halter bolt and hardware throughout. Standing loops sew on side checks for watering bit togs. CW048..................................................$65.00
Lead Strap - 1 1/8”, 15 oz. leather that will last. Correct military iron buckle. CW049..............................................$35.00
Link Strap - Early style. Black horseshoe buckle and original type snap hook. CW050.................................$35.00

Hemp Lariat- Four strand hand twisted, hemp rope, 30 feet long. Hand braided eye, thread whipped end. CW165..................................................$35.00
Picket Pin - CW period steel pin. CW064.................................$45.00

Carbine Socket or “Thimble” - Iron CW buckle. True hour glass shape. CW054..................................................$40.00

Nose Bag- Made to military size and specs, copied from original, canvas top, leather cup bottom. CW058..............................................$60.00

Sureingle - MANDATORY ITEM! It’s more than just a good idea, it’s a necessity! Don’t bet you life without one! 3 1/2” English blue wool webbing. 1 3/4” leather tongue. CW051.................................................................$70.00
Saddle Blanket -1851 - Blue wool with interwoven orange stripe. Regulation size. CW112.................................$65.00
Horse Brush - CW Period - Leather handle, with wooden body screwed on as per originals. Correct size and shape. CW175.................................................................$25.00

Saddle Bags- 1859 - Soft leather bags with heavy strap between to prevent stretching and tearing. Iron buckles, horseshoe pouch. Size, shape and dimensions are correct. CW063....$145.00
UNION ISSUE CIVIL WAR BITS

Our Civil War bit is assembled by hand in our shop not an imported product. Our bit is copied from the later war bit which is stronger than the 1859 bit. This handcrafted bit is strong and I am proud to show and sell it. U.S. rosettes are in place, holes are drilled for curb chain.

*Custom made ports available: Specify the height and width you need.*

**Military Bit** - CW059. (bit only)..............................$85.00
**Stainless Steel Military Bit** - Dull burnished finish, no rust, super strong. CW060 (bit only)....................$110.00
**Gun-Blued 1859 Bit** - As in ordinance manual. With brass curb chain & hooks. CW061.................................$125.00
**Brass Curb Chain with Hooks** - CW008...............$17.00
**Black Steel Curb Chain w/Hooks** - CW007B..........$10.00
**Stainless Steel Curb Chain w/Hooks** - CW007.......$10.00
**Leather Curb Safe** - Slip on type. CW010..............$7.00

**Watering Bit** - 1840-1865 - Correct connecting chain, toggles and leather reins. Bit parts are cast from original parts. Large ring on snaffle and small link chains are hand-made and assembled. Bit is blued and reins are sewn on. A beautiful reproduction. CW062.................................$75.00

**SPURS & SPUR STRAPS**
**Brass Spurs** with rowels. CW-IW period. CW010...$35.00
**Spur Straps** - Brass bar buckle. CW106..............$17.00
**Spur Straps** - Sewn in CW 5/8" iron buckles, no rivets. CW107.......................................................$25.00
**Spur Straps-CW-IW** roller buckle, black, with sewn-in standing loop. CW108.....................$35.00

**CARBINE EQUIPAGES**
**Carbine Sling** - Correct reproduction. Brass buckle and tip. Made from bridle leather. CW081....................$45.00
**Carbine Snap Hook** - Reproduction. CW082.......$28.00
**Carbine Cartridge Box** - 1860 Model with wooden block insert. CW083............................................$75.00
**Carbine Socket or “Thimble”** - Iron CW buckle, true hour glass shape. Straps to offside D-ring. CW054............$40.00

ENLISTED PERSONAL CAVALRY ITEMS

**SABRE BELT**
1851 Model. Over the shoulder cross strap, two sabre hangers, brass hardware (solid cast not bent wire), D rings and squares. Heavy harness leather used for a belt that will last. Smooth finish. Without buckle. *NOTE: Please measure for size at the navel with your military coat on.*

**Sabre Belt**..................................................$75.00
**Sabre Belt Buckle 1851** - With silver wreath applied. CW085..........................$35.00
**Sabre Knot** - Hand braided turks head on tassel, not just a stamped design. CW098B..................$40.00

**Cap Box** - Shield front, wool lined, nipple pick. Black. CW088..........................$35.00
**Pistol Box** - Issue item for extra rounds. CW090.....$50.00

**HOLSTERS**
*Our holsters are made of well stuffed harness leather to last through heavy usage in the field. The plug bottoms are hand sewn.*

**Holster** - Left or right, with bottom plug. Black or russet, 36 or 44 cal. State size and weapon. CW086 - Standard right butt forward..................$45.00
CW087 - Left butt forward ...................................$45.00
**Walker Holster** - Same as above but larger. CW086W - Standard right butt forward...............$50.00
CW087W - Left butt forward...................................$50.00
**LeMatt Holster** - CW086LM- Right butt forward...$75.00
CW087LM - Left butt forward...................................$75.00

**Folding Hoof Pick** - With a useable hammer. Made from an original. Quite handy on the trail. CW121...........$39.00

**Blakesly Quick Loader Cavalry Box** –
**Handsewn** Leather outer box, wooden inner box, six removable tubes. Accepts the 50/70 size center fire blanks or original size ammo. Includes implement pouch and shoulder strap. *We are proud to show our handmade reproduction of this hard to find item.* CW101.....$275.00
INDIVIDUAL SADDLE PARTS

**Stirrups** - Hand made to original shape and size. Bent oak with wooden spreader riveted in place with two iron rivets in center. Harness leather covered, toe guard added to prevent foot from slipping through stirrup.

- CW076 - 3” tread (issue size) .........................pair...$80.00
- CW077 - 4 1/2” tread ........................................pair...$90.00
- CW176 - Plain wooden stirrups-3” no hoods.(pair)..$45.00

**Stirrup Straps** - 1859 to 1898 - Military iron buckles. Heavy leather, made to last. CW073.(Pair).............$79.00

**Girth** - 1859 - Made with 4 1/2” x 17” dark blue wool webbing, black steel hardware. Overall length 24”. Keepers sewn in place. CW066.............................$70.00

**Coat Straps** - Correct iron buckles, 5/8” leather.

- CW075 - Set of six straps..................................$85.00
- CW074 - Individual straps..................................$15.00

**Fenders** - (Pair) One for each side. CW070.........$55.00

**Skirts** (Pair) - Or Sweat Leathers - Made from 1/4” thick harness leather. Saddle bag holding loop. Will not roll up or lose shape. *State saddle size when ordering.*

- CW071 - 11”..................................................$79.00
- CW071C - 11 1/2”.............................................$79.00
- CW071D - 12”..................................................$79.00

**Quarter Strap Assembly** - Good heavy harness leather with near side and off side girth leathers, steel D-rings, iron saddle bag stud and rivets required for installation. CW067..................................................$105.00

**Near Side Girth Leather** - 1 3/8” x 56” with hole punched. CW069.................................$39.00

**Off Side Girth Leather** - 2” x 20” with holes punched. CW068..............................................$25.00

NON-ISSUE ITEMS

**PRIVATE PURCHASE OR SADDLER MADE**

**Breast Strap** - Curved to fit your horse, not just straight straps. Made from heavy harness leather, brass or leather heart in center. Black, russet, or dark brown.

- Brass Heart - CW044..............................................$75.00
- Leather Heart - CW045..........................................$65.00
- German Silver Eagle in Brass Heart.(Officer) CW042.................................................................$85.00

*Breast straps were not issued with the 1859 enlisted saddle. They were issued to the Dragoons prior to the Civil War. Some of these saw Civil War service as did saddler made models. Breast straps were also privately purchased by enlisted men and especially officers.*

**Hold Down Strap** - Buckles to halter ring and snaps to D ring on breast strap. CW046.................................................$17.50

**Running Martingale Type Breast Strap Hold Down** - Two rings which reins pass through with buckle on end to attach to breast strap. CW047...........................................$20.00

**Pommel Holster** - 1860 Period - Saddler-made, non-issue. Two standard holsters with strap sewn between to go over pommel of saddle, grips forward. Straps at bottom to hold to breast strap. CW052..........................$110.00

**20th CENTURY SUTLER NON-AUTHENTIC**

**Stirrup with Guidon Boot Attached** Single 1859 stirrup, steel reinforced socket guidon boot. Black leather. CW078............$65.00

**Guidon Boot Buckle On** – Two straps, buckles around stirrup strap. Steel reinforced socket. Black leather. CW079...........................$45.00

**Stainless Steel Cavalry Canteen** - Leather strap and snap hook to attach to saddle. CW099..............$85.00

**Canteen Strap with Snap Hook** - Non-issue, saddler ingenuity leather strap to attach to saddle. CW100...$25.00

**Remington Pistol Cylinder Box** - Allows you to carry two loaded cylinders ready to drop into pistol. Military style configuration. Hand sewn. CW089..............$55.00
1862 Grimsley Artillery Driver’s Saddle
The single skirted Grimsley artillery model. New, 12” rawhide covered tree. Brass molding, brass stirrups, padded stitched seat and girth. Handmade stirrup hangers riveted on tree, front and rear staples driven in. Only top grade heavy harness is used for skirts, straps, etc. Made for hard use, not just for display. CWA001.................$995.00
Driver’s Girth – CWA150…$45.00

1862 Valise Saddle (Non-rider type)
Rawhide covered wooden tree, brass molding, no stirrups. With belly band, collar strap, & girth straps. Girth same high quality as our driver’s saddle.
CWA002.............................$895.00
Girth Only – CWA150……..$45.00

1847 Model Artillery Valise
Tall with room for personal items. Bed ticking liner, chamber for clothing under top flap made correctly.
Hand sewn of heavy leather CWA003.$300.00

Driver’s Leg Guard
With steel bar and all straps.
A must for drivers!
CWA018.....$85.00

MEXICAN-CIVIL WAR PERIOD HAMES
Our reproduction hames are modern steel fabrication, not cast. Complete with down leather, leather guards and collar strap. Beautiful reproduction.

Swing and Lead Hames – Per horseCWA004.....$300.00
Wheel Horse Hames - With 3 link toggle to fit through star washer on timber swing arm. CWA005.........$320.00

TRACES OR TUGS
Made with the proper number of twists and open chain links from Harper’s Ferry blueprint. Three rivets hold eye clips at end of each tug.
Wheel Horse Tugs - (per pair) CWA006.........$180.00
Swing and Lead Tugs - (per pair) CWA007......$205.00

Wheel Horse Britching Harness (1859) - With crupper and tug straps. Two required per hitch.
CWA009.................................$320.00
Front Breast to Britching Strap - Two required per hitch. CWA010.............................$130.00

Limber Pole Pad - Copy of original obtained at Gettysburg museum auction. Leather front pad molded and stuffed with hair as original. Heavy riveted construction made around metal center sleeve with drop pin. CWA029..............................................$170.00
CIVIL WAR ARTILLERY EQUIPMENT

Artillery Halter - Different from cavalry model, copied from original. CWA015..............................$85.00
Artillery Hitching Strap - With roller buckle. CWA016.............................................$35.00
Artillery Headstall - Brass horseshoe buckles, heavy leather construction, leather washers behind USA rosettes. CWA011.....................................................$95.00
USA Intertwined Rosettes - Brass. CWA012(pair) $15.00
Artillery Reins - Driver’s set. 1” wide, sewn in middle. CWA013.............................................$55.00
Off Horse Reins - Shorter set. 1” wide, sewn in middle. CWA014.............................................$45.00
Coupling Rein - Off horse rein made to attach to the upper rings of the artillery bit. Joins the horses together by tying the off horse to the hames of the near horse in the hitch. CWA035.............................................$55.00

Artillery Bit - Brass Sheathed
Hand assembled like my cavalry bits. Brass sheathed by hand. USA rosettes. Installed snaffle rings. Fixed lower leg with slots cut for reins. Custom port height and width to your specifications. CWA017.............................................$195.00

Thumb Stall - White leather, padded. CWA026.............................................$35.00
Vent Cover - Leather pad with copper vent pin, adjustable leather strap for breech. CWA027.............................................$30.00
Vent Prick Pouch - CWA075.............................................$25.00

ARTILLERY OFFICER’S EQUIPMENT

Officer’s Model Headstall - Red leather panel sewn in brow band, brass horseshoe buckles. USA rosettes included. CWA019.............................................$105.00
Officer’s Model Wool Valise - Blue wool trimmed in red. CWA020.............................................$95.00
Officer’s Model Leather Valise - Black leather trimmed in red. CWA020b .............................................$125.00
Officer’s Model Breast Strap - Brass buckles, brass heart or crossed cannons on leather heart. Red panel in martingale bars. CWA021.............................................$125.00
Officer’s Saddle Bags - 1859 style with red trim on flaps and red welting. CWA031.............................................$165.00

CIVIL WAR INFANTRY EQUIPMENT 1851-1865

Cap Box - Shield front w/nipple pick, double belt loop, wool inside box. CWI024.............................................$35.00
Rifle Straps - Black or russet for Enfield or Springfield Black - CWI004..Russet - CWI005.............................................$30.00
Cartridge Box Sling - Correct specs, heavy leather. CWI006.............................................$40.00
Bayonet Scabbard - Brass tip.58or69 cal. CWI011..$45.00
Leather Canteen Strap - CWI015.............................................$25.00
Blanket - CW regulation, gray with black stripe at end. CWI009.............................................$75.00
Baldric (Flag Carrier) - Black, copied from original. CWI010.............................................$50.00
Binocular Case w/Shoulder Strap - Hand-sewn, custom made of heavy leather. Buckle closure. CWI123.............................................$105.00

BELTS – Made of harness leather to last.

Waist Belt - 2” Wide with brass keeper. CWI003..$35.00
NCO Waist Belt - Same strong leather as our sabre belt with adjusting hook and sewn keeper. Fancy stitching on belt body. CWI010.............................................$60.00
NCO Plain Waist Belt - Strong leather, adjusting hook and sewn keeper. CWI018.............................................$35.00
INDIAN WAR PERIOD EQUIPMENT
1865 - 1890’S INDIAN WARS PERIOD

General Custer was using Civil War surplus equipment, saddles, uniforms, etc. at Little Big Horn. Much of my Civil War equipment is correct for early IW impressions. We will custom make IW equipment upon request. Call for quote.

INDIAN WAR SADDLE MODEL 1872
Per special orders #85, dated April 10, 1872, 1859 McClellans were to be covered with black collar leather and the skirts removed. There were to be leather safes, 4 1/2” x 4 3/4”, under the girth strap “D” rings. New 1859 tree, Covered in black leather, with all iron hardware. Six coat straps, correct 1872 striped wool girth. 3” US embossed covered stirrups. Sizes 11”, 11 1/2”, & 12”
IW001.................................$995.00

1872 STRIPED WOOL Girth IW063........................................$ 85.00

INDIAN WAR SADDLE MODEL 1874
Black leather covered new 1859 tree, proper brass hardware throughout saddle. Correct 1872 striped wool girth and 6 coat straps included. Covered US Embossed stirrups.
IW004................................. $995.00

INDIAN WAR SADDLE MODEL 1885
Leather covered new 1859 tree, brass hardware, six coat straps and 4 1/2” US embossed covered stirrups. Comes with 1885 girth. Sizes 11”, 11 1/2” or 12”
IW007.................................$995.00

INDIAN WAR EQUIPMENT
1874 ORDINANCE MEMORANDUM #18

IW Period Head Stall - Black leather, brass buckles, six buckle type. IW038...............................$75.00

Shoemaker Bit - Stainless steel. Burnished finish, not bright. US brass rosettes. 1st Model Bit. Rock Island Arsenal Marked. IW036.................................$120.00

Curb Strap - 1874 - For shoemaker bit. With two brass buckles. IW037.................................$35.00

Rosettes - Custer Bull’s Eye - IW039.................................$17.50

Reins - Buckle-on - Indian War period with extended riding whip on end of reins. IW040.................................$60.00

Link Strap-Snap hook, repro brass buckle. IW041..$35.00

Saddle Bags - 1874 - Made to 1874 Ordinance Memorandum #18. Inside horseshoe and brush pouch. IW031.................................$290.00

Picket Pin - Lyons Model - Indian War period with swivel head and ring. IW150.................................$75.00

Lariat Loop - IW151.................................$20.00

Carbine(Rifle) Boot - 1878-84 - For 45/70 Springfield or Sharps. Without brass throat. IW033.................................$65.00

Canvas Forage Bag - For carrying a two-day grain ration. IW043.................................$20.00
INDIAN WAR EQUIPMENT MODEL 1885

Saddlebags - 1885 - Black pigskin bags with solid bridge between bags, US embossed, brass buckles & canvas liners. IW046...............................................$345.00

Comely Side Lines - Hobbles. No.1,2, or 3. State size. IW051.......................................................$65.00

Stirrups - 1885- Bent oak. US embossed covers. 4 1/2” wide. (pair) IW048...............................................$95.00

Girth - 1885 - Black leather safes. IW057..............$65.00

Link Strap - 1885 - IW058...........................................$35.00

Coat Straps - 1885 - Set of six. Brass buckles. Black strap leather 5/8”. IW032.........................................$85.00

Canteen Strap & Hook - 1885 - For mounted canteen. IW055.................................................................$35.00

1894 - 1896 SADDLES AVAILABLE ON REQUEST

Godfrey Quarter Strap Assembly - 1894 - Iron ring with leather safe, adjustable rigging, brass saddle bag stud. IW062......................................................$125.00

Rifle Scabbard - 1894 to 1896 - Black leather. Made for 45/70 and 30/40 Krag carbine. IW059.................................................................$135.00

Spanish-American Canteen with strap & hook. IW056.................................................................$120.00

INDIAN WAR PERSONAL EQUIPMENT

Custer Period Saddler-made Cartridge Belt - (As mentioned in 'Boots and Saddles at the Little Big Horn') 1851 Sabre belt body with 45/70 standing loops sewn across. U-shaped 45 long Colt shell holder on bottom of left side. Eagle belt plate installed. Waist size determines the number of 45/70 loops. IW013..............................................$165.00

1874 Regulation Waist Belt - Harness leather belt with adjusting hook, keeper, US belt plate. Does not include slides. IW017...............................................$75.00

Slides (Pair) - With dismounted hook. IW018...........$25.00

Sabre Hangers (Pair) - Brass hooks, buttons, and leather keepers. IW019...............................................$50.00

US Belt Buckle (only) - Brass. IW010........................$25.00

Holster-1874-86 Modification - Fits Colt SA, Remington, & Scofield. Non-swivel, fit 1 3/4” belt. IW015..............$55.00

Holster-1885 Model - Plug bottom. Fits over 1885 prairie belt. IW016.........................................................$60.00

45 Long Colt Cartridge Box
Modified Civil War cap box. Wool liner, US embossed. IW020...............................................$50.00

Spurs-IW type, brass with steel rowels. CW105......$35.00

Spur Straps - Black leather, IW brass bar buckle sewn in. IW029..............................................................$30.00

INDIAN WAR SADDLE PARTS

Coat Straps - 1874 - Set of six. IW032..........................$80.00

Y-Strap Assembly - 1872 Model - Ready to install. Square leather safes, near and off side leathers. D-rings with keystone. Iron saddle bag stud. IW044.............................$115.00

Y-Strap Assembly - 1874 Model - Ready to install with leather safes, saddle bag stud, down rigging on D-ring and correct round ring on near side down leather. IW045..............................................................$115.00

Y Strap Assembly 1885 - With bag stud safes and down straps attached. IW050..............................................................$110.00

Stirrup w/Guidon Boot – Guidon boot Riveted to US embossed 4 1/2” stirrup. IW054......................................................$70.00
MODEL 1904 REPRODUCTION SADDLES AND PARTS

**1904 McClellan** - New russet leather cover on a new 1904 style tree, quarter horse bars, cavalry model, with US embossed 4 1/2” hooded stirrups, brass hardware, new girth, 6 coat straps. Adjustable qtr straps, cincha leathers, and wool lined ring safes.

WWI001..................$995.00

**Holster**- Correctly reproduced for 1917 Colt or S.W. Revolver. WWI028......................................................$75.00

**Patton Sabre Hanger** - As seen in Steffen’s and Dorsey’s books of equipment. WWI029........................................$70.00

**Spur Straps 1911** - Top and bottom straps. Russet.

WWI030..................................................$20.00

**Saddle Bags - 1904** - Pigskin bags, canvas liners, 2 piece leather bridge, welted seams, US embossed. Russet

WWI020..........................................................$345.00

**Saddle Bag Straps - 1904** - Joins bags to girth rings.

WWI020B.(Pair)..........................$40.00

**Girth - 1904** - Russet safes. WWI019 ..................$65.00

**Stirrup Leathers** - Russet with WWI brass buckles.

WWI012.(Pair)..........................$79.00

**Stirrups - 4 1/2”** - US embossed russet hood. (Pair)

WWI017......................................................$95.00

**Fenders - 1904** - As found on artillery models.

WWI011 (Pair)..........................$60.00

**Coat Straps - Six** - Original type buckles.WWI015.$85.00

**MODEL 1904 SADDLE PARTS**

**Front Strap Assembly** - Brass squares which hold quarter strap assembly to saddle with rivets

WWI016......................................................$25.00

**Rear Strap Assembly** - Brass squares & saddle bag stud which hold quarter strap assembly to saddle with rivets.

WWI016B......................................................$32.00

**Quarter Straps** With brass buckles.WWI013(each).$40.00

**Quarter Strap Safes** - With wool backed rings and cincha leathers. WWI014 (each)..........................$55.00

*We specialize in restoring 1904 and 1928 saddles to original specifications.*

**New Leather Covering** - Applied to your tree.

WWI007 ......................................................$170.00

**New Skirts** - Installed to your 1928 saddle during recover.

WWI033......................................................$85.00

**1928 McClellan** - New wide 1904 style tree. New leather covering, correct side skirts, wool covered under bars upon request. US embossed 4 1/2” covered stirrups. Three down billets per side English rigged. Six coat straps, new brass hardware and repro girth.WWI034..........................$995.00

**1928 Girth – Reproduction** WWI040............ ...$70.00

**Scabbard fits: U.S. Mag. rifle M1903, U.S. Mag. carbine M1896 or U.S. Mag. carbine M1899**

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**Headstall - 1902 Model** - Copied from an original.

Original military buckle used for single pelham bit.

WWI022......................................................$70.00

**Headstall - 1909 Model** - Copied from an original with Bradoon hangers installed on cheek pieces for snaffle bit. Use with pelham and snaffle bits together.

WWI023.........................$95.00

**Bradoon Straps (Two)** - For snaffle attachment.

WWI024......................................................$40.00

**Reins - 7/8”** - For pelham bit. With 5/8” center buckle.

WWI026......................................................$60.00

**Reins - 3/4”** - For snaffle bit. Sewn in center with end buckles. WWI027......................................................$50.00

**Eagle Rosettes** - Copper repros.(Pair).WWI025...$35.00

**Halter** - Russet w/brass hardware. WWI021.............$75.00

**Link Strap - 1904** - WWI031..........................$40.00

**Lariat Strap - 1904** - Russet. WWI032..............$20.00

**Surcingle** - Blue wool body with russet tongue and chaffe. WWI008......................................................$75.00

**Breast Strap** - Non-military issue. With brass heart in center and military WWI buckles.WWI018..............$75.00

**Rifle Scabbard** - Early model with attaching straps.

Heavy leather as the originals. WWI009(russet)....$135.00

WWI010 (black)..........................$135.00

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**Front Strap Assembly** - Brass squares which hold quarter strap assembly to saddle with rivets

WWI016......................................................$25.00

**Rear Strap Assembly** - Brass squares & saddle bag stud which hold quarter strap assembly to saddle with rivets.

WWI016B......................................................$32.00

**Quarter Straps** With brass buckles.WWI013(each).$40.00

**Quarter Strap Safes** - With wool backed rings and cincha leathers. WWI014 (each)..........................$55.00

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**1928 McClellan** - New wide 1904 style tree. New leather covering, correct side skirts, wool covered under bars upon request. US embossed 4 1/2” covered stirrups. Three down billets per side English rigged. Six coat straps, new brass hardware and repro girth.WWI034..........................$995.00

**1928 Girth – Reproduction** WWI040............ ...$70.00

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**Scabbard fits: U.S. Mag. rifle M1903, U.S. Mag. carbine M1896 or U.S. Mag. carbine M1899**
GERMAN WWII CAVALRY EQUIPMENT

German Bridle – G0010 - $80.00

German Reins – G0012 - $45

German Halter – G0013 - $80.00

German Lead – G0014 - $35
German Girth – G0020 - $70
German Stirrup Leathers - $50

German Sabre Hanger - $45

German Uberwurf - $275

We do reconditioning and refurbishing for your German saddle.
Equipment straps and front saddle bag straps available.
Call for quote.
WANTED - ANY ORIGINAL MILITARY HORSE EQUIPMENT
Send photo and accurate description of condition with price/offer.
We buy, sell and trade original equipment and parts.
If you are restoring a saddle, call and we may have the part you need.

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“The Dirty Dozen”
Unacceptable Conduct in Using the Saber in Reenacting

1. Hacking, or flailing without apparent concern for the proper execution of accepted moves.
2. The use of unnecessary force in performing a cut, or effecting a touch (“Cooke’s” and “Poinsett’s” both caution “that the men do not employ a degree of force in the sabre exercise, which not only is less necessary than skill and suppleness, but which is even prejudicial.”)
3. Allowing the point to drop below 45 degrees from vertical, or lower than the saber hand when the blade is carried horizontally (as when positioned over the head in preparation to make a cut). NOTE: There is one exception to this rule: in a charge - point extended toward, but in front, at commander’s order only.
4. Striking an opponent’s horse with any part of the saber.
5. “Pommeling” (striking an opponent with the pommel or basket of the saber).
6. Striking the opponent’s head, face or legs with the saber.
7. Verbal abuse or threats of bodily harm.
8. Grabbing or holding any portion of your opponent’s body, uniform, accoutrements or horse equipment.
9. Bringing any weapon other than the saber (i.e. firearms, D-guard Bowie knives, side knives, etc.) to bear upon a saber contestant in close quarters.
10. Continuation of the attack after an opponent has signaled conclusion of the bout verbally, such as “pass” or “break”.
11. Continuation of the attack after any participant in the immediate vicinity has been unhorsed.
12. Sabers can and will cause the same wounds now, as they were intended to 130 years ago. Never draw a saber unless so ordered to, and never engage in a dismounted scenario with a saber unless it is well scripted and approved prior to engagement.

NOTE: To reinforce number 9, it should be clearly understood that handguns are to remain holstered throughout the charge and melee. There is simply no excuse to be welding a firearm at close quarters - it is an accident waiting to happen.

Submitted by Nick Nichols Civil War Cavalry Review and used by permission. C/O Heartland House

Footnote: If you are new to reenacting, and don’t feel comfortable with engagement or activity, don’t be forced into it. Lay back and observe or enter into the fray and announce “new Man” if anyone tries to engage you.
DO’S AND DON’TS I HAVE LEARNED OVER THE YEARS

A quote I picked up from an old Amish book: “Treat a horse with care and respect. It will reproduce, perform and kill itself for you. Neglect and mistreat it and it will kill you.”

1. Get to know your horse. It has a personality, moods, likes and dislikes. Treat it with respect. “The only predictable thing about a horse is that it is unpredictable.”
2. NEVER, UNDER ANY CIRCUMSTANCES, tie a horse by the reins. You are asking for broken equipment, or a cut tongue or mouth. Use your lead strap attached to your halter.
3. LINK STRAP - link only to the horse’s halter next to you - attach your link to the bottom ring of your halter. Army horses were trained for years together, so that they could be linked bit to bit. Your horse and mine HAVE NOT had that training. I have seen horses’ tongues almost cut off by bit to bit linking.
4. MAKE SURE THE SADDLETREE FITS YOUR HORSE - Not all horses are the same size and there is NOT a “one size fits all” saddletree”. An improperly fitting saddletree can sore or damage your horses back.
5. Most horses need at least a 5 1/4” space between the inside of the bit cheeks. An original Civil War bit only measures 4 15/16” as a rule. Make sure your bit has enough clearance for the comfort of your mount. Would you wear boots 2 sizes too small and like it?
6. Make sure the bit is seated properly in the horse’s mouth. Too high or too low will cause your horse to not respond correctly.
7. Make sure two fingers can be passed between the curb chain and the jaw of the animal.
8. If your horse throws its head, use a running martingale or hold down. Save yourself pain and damage to your face and mouth. Believe me, I’ve been there.
9. USE A SURCINGLE - For safety’s sake, military saddles require the use of a surcingle. These were issued up until 1943. A surcingle could save your life.
10. Apply a light coat of oil where leather is in contact with metal such as bit slots, stirrup leathers and stirrup hangers.

ADVICE ON WEAPONS - NEVER CARRY A PISTOL IN YOUR BOOT! YOU CAN LOSE EITHER A GUN OR A FOOT REALLY FAST!

1. Try dry instant cream of wheat over the top of the black powder in revolvers. With it packed down tight, you don’t need grease, etc. You get more booms for your penny. Wonder wads, grease balls, toilet tissue, etc. will stick to clothes, skin, etc. Try it; you will like it.
2. CARBINES - No taped, stapled, or glued ends on cartridges, PLEASE.
3. Never fire directly at a man’s face, body or horse. Burning powder will carry at least 20 feet and it will imbed the skin.
4. You may want to remove your wooden block from your carbine box - I have seen many a sore back caused by them being in your box when you hit the ground.
5. Sabres are to be dulled. The first rule of a sabre is SAFETY FIRST. Points up at all times.
6. Don’t bring a gun to a knife fight, or a knife to a gun fight; match your opponent’s weapon.
7. A can of powder, a flask, or powder horn on your person on in your saddlebags is a hand grenade waiting for a spark of a chance to explode.
8. Wear a glove or gauntlet in a sabre melee - no matter how hot it is outside. Stitches hurt.
9. I suggest that boot knives or large belt knives not be carried. One, it is dangerous, and two, I have never had to cut myself out of a horse wreck yet.
10. Do not attach a sabre to the saddle. I have seen them entangled many times in the tack of the horse next to it. I have also seen them hung and bent to a 90-degree angle and destroyed.
FOLDING THE BLANKET

Saddle Blanket

90 inches

75 inches

Edge Side

Fold Side

STEP 1

Edge Side

Fold Side

STEP 2

Edge Side

Fold Side

STEP 3
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Shipping & Handling
Small Order $10 - $12
Medium Order $15
Large Order - $20
Saddle Order $40

Arkansas Residents Add 7.25% Tax

Shipping Total

Checks Payable to BORDER STATES LEATHERWORKS
Visa/MC/Discover#__________________________________ ___________ Expires _________